



ZK 313

GB

Installation Instructions 810702-00

Control Valve with ZK Radial Stage Nozzle



Flow Control Division



Contents

Page

Important Notes

Usage for the Intended Purpose	3
Safety Note	3
Warning	4
Ratings Pursuant to Article 9 of the Pressure Equipment Directive	4

Explanatory Notes

Scope of Supply	5
Description	5
Function	6
Technical Data	7
Pressure/Temperature Rating	7
Material	8
Corrosion Resistance	8
Nominal Sizes	8
Connections	8
Operation	8
Capacity Charts	9
K _{vs} Values and Actuator Selection Data	10

Operating Procedure

Installation	11, 12
Commissioning	12
Operation	13
Maintenance	13, 14

Repairs

Repair	15
Spare Parts	15

Important Notes

Usage for the Intended Purpose

The control valve, series ZK 313, is intended solely for cutting off and/or regulating the flow of fluids consisting of water, steam, or steam condensate.

Its use is permissible only within the allowable limits of pressure and temperature and only if the chemical and corrosive influences on the pressure equipment are taken into account.

Before installation and operation, a check must be performed to ascertain that the valve is resistant to the medium in the operational conditions that will exist.

Opening of the valve body and/or structural changes may be performed only if the manufacturer's written permission is obtained.

Any type of use differing from the usage described above must be considered as improper.

The resulting risk will have to be borne by the user alone. The manufacturer hereby expressly rejects any claims for any resulting damage.

Safety Note

The control valve ZK 313 must not be installed, removed, commissioned, operated or maintained by anyone other than qualified staff.

"Qualified staff" are persons who are familiar with the procedures for installation, removal, commissioning, operation and maintenance of the product, and who have qualifications appropriate for their work, for example staff who have received the following:

- Training as specialists.
- Training or instruction in the use of appropriate safety procedures in accordance with the standards of safety engineering.
- Training or instruction in first aid and in accident prevention regulations.

For installation, removal, commissioning, operation and maintenance, every person who works with the control valve must have read and understood the complete installation instructions. Furthermore, responsibilities must have been defined clearly and unambiguously and must be adhered to.

In addition to these installation instructions, the documents issued by the manufacturers of the actuators, and in particular the safety information contained in these documents, must be observed.

Usage of the control valve ZK 313 for the intended purpose includes compliance with the rules and notes in these installation instructions for installation, removal, commissioning, operation and maintenance.

The operating company must ensure that, whenever the control valve ZK 313 is being operated, it is in perfect condition.

Working methods that jeopardise safety must not be used.

Important Notes

(continued)

Warning



Danger

If the control valve is used in an inexpert or improper manner by unqualified staff, it can cause danger to life and limb for the user or for third parties, possibly resulting in death.

During operation, the control valve ZK 313 is under pressure. In this condition, screws, nuts or bolts must not be slackened. Hot water or steam could flow out and could cause severe scalding over the entire body.

During operation, the valve might be hot. If the valve is touched when in the operational condition, severe burns are possible. It must be ensured that, when handwheels are being operated, the operator wears gloves.

Any installation or removal work may only be performed when the equipment is at zero pressure and has cooled down. When such work is to be done, the pressure in the pipes upstream and downstream of the valve must have been reduced to zero and the valve must have cooled down sufficiently. It must be ensured that, during the work, the system section in which pressure has been reduced to zero cannot be accidentally put back into operation. The shut-off valves needed for this purpose must be separately secured and marked. In addition, it must be ensured that the actuators of the valve are not in the connected state. The connection to the energy supply (electric, pneumatic, hydraulic) must be disconnected and must be secured to prevent it from being operated accidentally. One or more warning notices, for example containing the text "DO NOT SWITCH ON", must be displayed in a clearly visible manner at each operating element.

Ratings Pursuant to Article 9 of the Pressure Equipment Directive

Fluid	Gaseous		Liquid	
	1	2	1	2
Use	No	Yes	No	Yes

Category	Exception according to Art.3.3	I	II	III	IV (safety equipment)
Nominal size of connection, DN	25	32 – 100	125	≥150	---
CE marking	No	Yes	Yes	Yes	---

The control valve may only be used in accordance with the above-mentioned ratings pursuant to Article 9 of the Pressure Equipment Directive. Any other type of use must be considered as improper.

Explanatory Notes

Scope of Supply

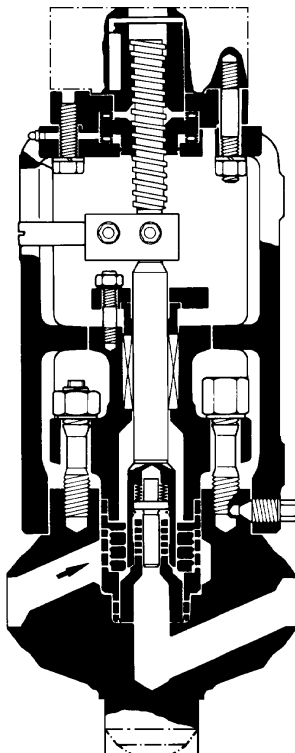
- Control valve ZK 313 with or without an attached actuator, according to the order
- Installation instructions for the control valve
- Parts list with drawing
- Operation instructions for the actuator
- Acceptance certificates according to the order

Description

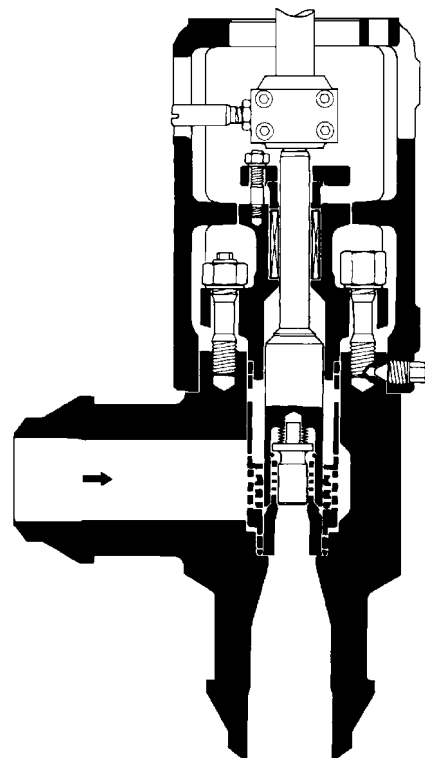
The control valve ZK 313 is used to reduce large differential pressures. It is used mainly in industrial plants and power stations in which ease of maintenance and high resistance to wear are required.

The valve consists of the valve body, a yoke suitable for the various actuators, and a ZK radial stage nozzle[®] with valve plug integrated in the valve body to act at the control element. The valve body comes in two different sizes: The small size DN 25 - DN 80 is available as straight-through (ZK 313-D/...) or angle (ZK 313-E/...) version. For larger flowrates open-die forged bodies DN 80 - DN 150 in Z shape (ZK 313-Z0/...) or as angle versions (ZK 313-E0/...) are also available.

The control valve can be operated by means of various actuators, e.g. electric rotary actuators, pneumatic actuators and lever actuators, or by means of a handwheel.



Control valve ZK 313-D/11 DN 25 – DN 80



Control valve ZK 313-E0/13 DN 80 – DN 150

Function

Every control valve is equipped with a ZK radial stage nozzle.

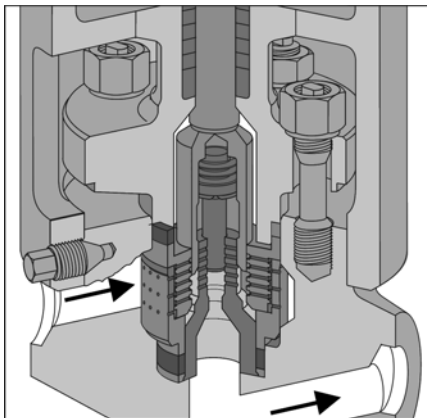
This is a system comprising several sleeves nesting within one another and containing radial orifices drilled in them. By rotation of the sleeves, the orifices are shifted relative to one another, thus forming a large number of throttling points in parallel, with turbulence chambers (expansion chambers) in between.

The throughput through the ZK radial stage nozzle is set by means of the valve plug. Depending on its position, this valve plug opens up the individual orifices partially or completely, thus producing different flow rates.

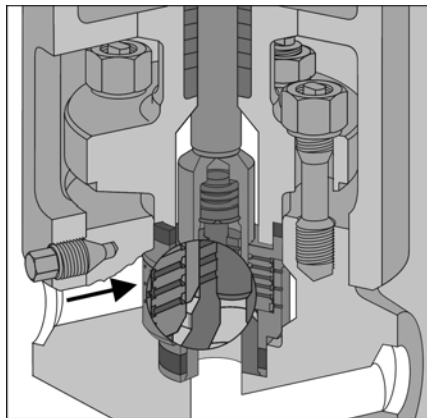
As a result of this design, the pressure drop is reduced in steps and the medium flowing through is split up into many partial flows. This ensures high resistance to wear and reduces the noise level.

The control valve ZK 313 is also equipped with a dual (tandem) shut-off. At the moment of closing and at the beginning of opening the flow velocity at the valve seat is zero, which means that wire drawing and wear on the seating surfaces is prevented. The lift difference between the control piston and the leading valve plug is balanced out by disc springs.

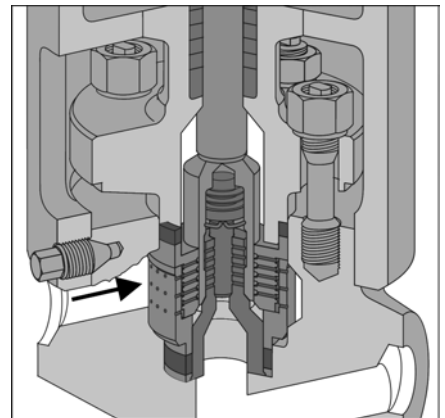
The closing process of the control valve ZK 313 with radial stage nozzle:



Valve plug in control position



Valve plug interrupts flowrate



Main valve plug in closed position

Technical Data

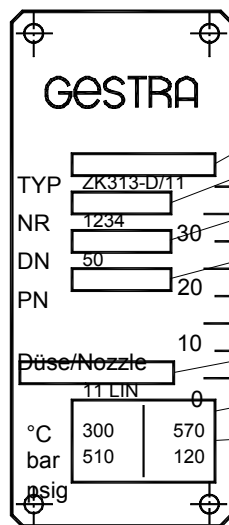


Important

For the technical data of the control valve ZK 313, see the name plate.

Name plate

Specifications



Type with nominal size of body

Gestra serial number

Nominal size of connection [DN]

Rated pressure [bar]

Valve stroke [mm]

K_{VS} value, characteristic curve

Max. allowable temperature [°C] ¹⁾

Max. allowable pressure [barg] ¹⁾

¹⁾ If there is no rated pressure stated on the name plate, the maximum allowable pressure limits are stated together with the associated temperatures.

Example: °C 300 | 570
 barg 510 | 120

²⁾ The statement of differential pressure corresponds to valve inlet pressure minus valve outlet pressure.

The scope and layout of the name plate data comply with EN 19.

Pressure/Temperature Rating



Important

In the installation instructions, standard pressure/temperature ratings for materials 1.5415 and 1.7380 are described. For possible deviations, please see the name plate of the control valve.

Max. allowable inlet temperature TMA	[°C]	200	400	530	570
Max. allowable pressure (1.5415) PMA	[bar g]	535	433	165	–
Max. allowable pressure (1.7380) PMA	[bar g]	550	503	326	184
Max. allow. differential pressure ΔPMX	[bar]	300 with additional stage 370			

Explanatory Notes

(continued)

Material



Important

In the installation instructions, standard materials are described. For possible deviations, please see the parts list supplied.

Body (to choice)	15 Mo 3 (1.5415) 10 CrMo 9 10 (1.7380)
Internals	X 35 CrMo 17 (1.4122) X 90 CrMoV 18 (1.4112) X 20 CrMoV 12 1 (1.4922)
Gland packing	Pure graphite

Corrosion Resistance

If the unit is used for the intended purpose, its safety is not impaired by corrosion.

Nominal Sizes

The control valve ZK 313 is delivered with bodies of nominal size DN 25, DN 50, DN 80, DN 100 and DN 150. Different connection sizes are possible as special versions.

To determine the nominal size, the nominal size of the control valve's connection, which is stated on the name plate, is definitive.

Connections

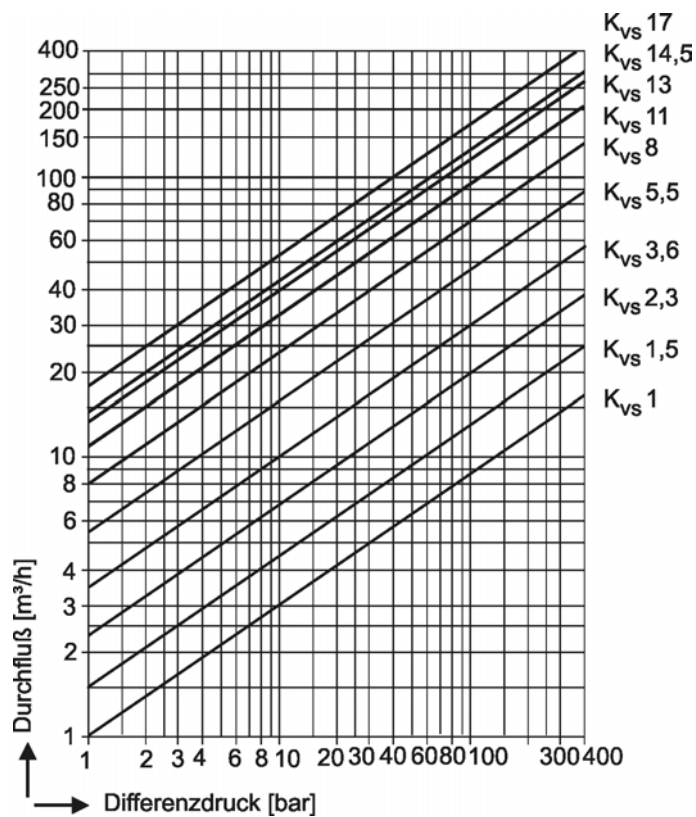
The control valve ZK 313 is normally delivered with butt-weld ends. Alternatively if desired, socket-weld ends or flanges are possible.

Operation

The control valve ZK 313 is suitable for the following actuators:

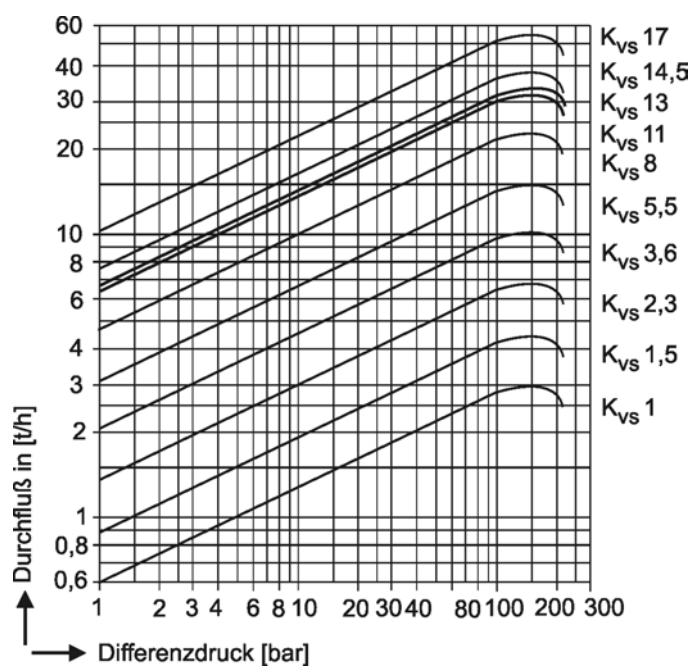
- ZK 313-../11 Version with insert bush F10 of form B1 to DIN ISO 5210 or for attaching an electric rotary actuator or a handwheel, whichever is desired
- ZK 313-../12 Version with insert bush F14 of form B1 to DIN ISO 5210 or for attaching an electric rotary actuator
- ZK 313-../13 Electric linear actuator
- ZK 313-../20 Pneumatic diaphragm-actuator
- ZK 313-../30 Lever for quarter-turn actuator (next to valve)
- ZK 313-../31 Lever prepared for attaching a quarter-turn actuator to the valve
- ZK 313-../40 Hydraulic cylinder

Capacity Charts



Cold water:

Use open-die forged bodies ZK 313-E0/ or ZK 313-Z0/ for volume flowrates $> 100 \text{ m}^3/\text{h}$.



Hot water $t_s -5K$

The diagrams show the max. flowrates of hot and cold water at the extreme control position for nozzles up to $\Delta p_{\text{max}} 300 \text{ bar}$.

K_{vs} Values and Actuator Selection Data



Important

In the installation instructions, standard values are described. For possible deviations, please see the name plate of the control valve.

DN	Characteristic	Δp max. [bar]	K _{vs} [m³/h]							
25 – 80	linear/equal %.	300	1	1.5	2.3	3.6	5.5	8	11	13
25 – 80	linear/equal %.	370					4.5	7	9.5	10.5
80 – 150	linear/equal %.	300			2.3	3.6	5.5	11	14.5	17
80 – 150	linear/equal %.	370					4.5	9	12	

DN	Valve stroke [mm]	Revs./Stroke	Max. admissible torque for opening. [Nm]	Type/size of actuator DIN ISO 5210
25 – 80	35	7	120	F10 – B1
		5.8	310	F14 – B1
80 – 150	35	7	120	F10 – B1
		5.8	310	F14 – B1

Operating Procedure

Installation

It is highly advisable to have the installation work done by qualified staff in the manner described by these installation instructions. The manufacturer will not accept liability for damage resulting from improper installation.

In addition, the installation instructions issued by the actuator manufacturers must be observed.

During installation, it must be ensured that the installation space surrounding the valve is large enough for the purposes of installation, removal, operation and maintenance.

Please check whether the weight of the valve makes an additional support necessary.

In the case of installation with a horizontal valve-spindle and a pneumatic actuator, the weight of the actuator must be supported separately.

For the installation work, hoisting gear must be chosen which is designed for the weights concerned.

The control valves may only be hoisted by the body and/or by the yoke of the valve.

During hoisting, damage to the actuator, the stuffing box and the lubricating device must be avoided.

The control valve ZK 313 is welded into place directly into the pipe or is mounted between flanges, depending on the connection facilities that are present.

In the case of welding-connections, the statutory and industrial rules for welding-connections must be observed. Before welding, the welding locations must be cleaned.



Important

The valve is welded into place in the assembled state; any heat treatment that is necessary for the welded joints can likewise be performed in the assembled state. It must be ensured here that the region affected by the heat is limited to the welded joints.

After the valve has been welded into place, it is recommended that it should then be opened fully and flushed with water.

Flushing with caustic agents may only be performed if approved by the manufacturer.

In the case of flange connections, precise positioning of the seals between the flanges must be ensured. Before installation, the sealing surfaces must be cleaned.

Before the control valve is installed, all transportation packaging and all coverings of connections must be removed.

Operating Procedure (continued)

Installation (continued)



Important

Attention must be paid to the direction of flow. It is indicated by an arrow on the body.

Basically, the valve can be installed with any orientation. As viewed in the direction of flow, the normal installation orientation of the control valve is horizontal with the spindle vertical and the stuffing box pointing upwards.

In the case of angle valves, flow takes place over the valve plug.

In the case of units with actuators, the installation rules issued by the actuator manufacturers must be observed.

Commissioning

The task of commissioning the control valve is performed when the valve is put into operation for the first time, and also after repairs.

Commissioning may only be carried out by qualified staff who have read and understood the installation instructions.

For the actuators, the additional documents issued by the manufacturers must be observed.

Before commissioning, a check must be performed to ensure that all fastenings have been securely tightened.

Commissioning does not require any additional work on the valve.

Unless agreed otherwise, the control valve is delivered in the closed state. The travel distance of the valve plug is stated on the name plate.

During the task of commissioning, all connections and seals on the valve must be checked for leaks. Any leaks must be corrected immediately. In the case of flanged connections, this is done by tightening the nuts; it can also be done on the valve by tightening the stuffing box if necessary.

In the case of pipes at high temperatures, the valves should not be suddenly exposed to the high temperatures. Here, slow warming-up should be performed.

Operating Procedure (continued)

Operation

The control valve ZK 313 may only be operated by qualified staff who have read and understood the installation instructions. Additional installation instructions issued by the manufacturers of the actuators must be observed.



Danger

During operation, the control valve ZK 313 is under pressure. In this condition, if flanged connections, sealing plugs or the stuffing box is slackened, hot water or steam will flow out and could cause severe scalding over the entire body. There is danger to life and limb for the user or for third parties, possibly resulting in death.

During operation, the valve is hot. If the valve is touched when in the operational condition, severe burns are possible. It must be ensured that, when handwheels are being operated, the operator wears gloves.

During operation, the spindle is moved. The moving parts of the control valve and of the actuator must definitely not be touched; otherwise, your hands might be crushed.

Maintenance

The control valve ZK 313 may only be maintained by qualified staff. "Qualified staff" are persons who have the necessary qualifications for their work and are familiar with the product.

The additional documents issued by the actuator manufacturers must be observed.



Danger

During operation, the spindle is moved. The moving parts of the control valve and of the actuator must definitely not be touched; otherwise, your hands might be crushed.

Operating Procedure (continued)

Maintenance (continued)

The following maintenance work must be performed:

Type of maintenance	Time interval	Activities
Inspection	Quarter-yearly	Checking the stuffing box for leaks ¹⁾ (visual inspection)
Inspection	Quarter-yearly	Checking that connections, body seal, valve spindle and threaded spindle are free of wear, are clean, and are not leaking (visual inspection)
Inspection	Quarter-yearly	Checking of seat tightness
Lubrication	Quarter-yearly	Lubricating the spindle bearing with lithium-saponified grease with penetration grade 2 with MoS ₂ additive ²⁾
Inspection	Annually	Checking that the fastening screws of the valve actuator are seated securely, and tightening them if necessary
Inspection	Every three years	Checking by Gestra specialists to ensure that the internal parts and threaded spindle are not damaged

¹⁾ Replenishment or exchange of the stuffing box rings may only be performed when there is no pressure in the valve. In particular, the safety information and danger notes in the section entitled "Important Notes" must be observed.



Important

The task of opening the body may only be performed by specialists from Gestra.

²⁾ Lubricants recommended by the manufacturer are:

- Shell Retinax AM with MoS₂
- DEA Glissando MEP2

Repairs

Repair

Repair work on the control valve ZK 313 may only be performed by specialists from Gestra. Opening the valve body and making structural changes are regarded as being improper activities.

The resulting risk will have to be borne by the user alone. The manufacturer hereby expressly rejects any claims for any resulting damage.

For maintenance and repair, only original Gestra spare parts may be used.

Spare Parts

For every control valve ZK 313, a separate parts-list with the associated overall drawing is supplied as well by the manufacturer.

When spare parts are being ordered, the necessary spare-part numbers must be taken from that list.

Spare parts can also be ordered directly from Gestra by quoting the Gestra serial number stated on the name plate.

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